

252P SERIES PLASTIC LPBF SYSTEM

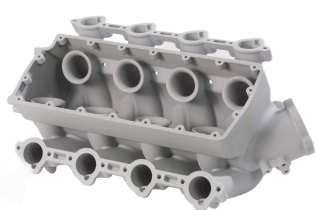


A powerful, high temperature industrial 3D printing

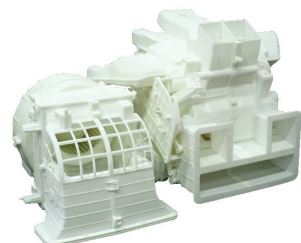
Flexible machine solution for SLS material development and small batch economy production

Truly open industrial grade plastic LPBF platform

REPEATABLE, HIGH-QUALITY PARTS



Automotive



Aerospace



Consumer Products



Mold



Medical & Dental

YOUR PRODUCTION TOOLS FOR INDUSTRIAL PLASTIC AM

We provide top-tier industrial-grade plastic LPBF systems, materials, and software. Our solutions offer unmatched flexibility in machine operation and material selection, with open parameter sets and processing chamber temperatures ranging from 190°C to 280°C.

MATERIALS

Farsoon excels in high-performance PA12 and PA6 materials, developed by our strong R&D team. We also collaborate with leading suppliers to offer new, advanced materials through our open material policy.

FS3300PA, FS3300PA-F, FS3201PA-F, FS3401GB, FS3401GB-F, FS4100PA, FS3150CF, FS3250MF, FS6140GF, FS1092A-TPU*, FS8100PPS, FS4100PA, FS 1092A-TPU, FS1088A-TPU*, Ultrasint®, PA6*, Ultrasint® PP nat 01*, LUVOSINT TPU X92A-1064 WT.

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COMPACT BUILD ENVELOPE SIZE
9.8×9.8×12.6 IN

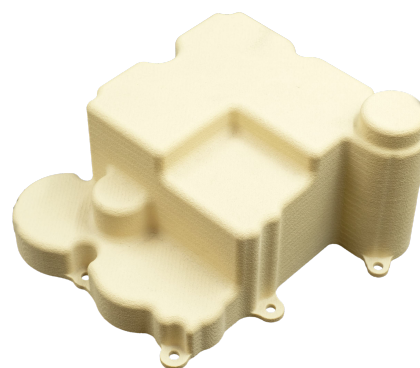
**POWERFUL 100 OR 55-WATT
CO2 LASER**

**SUPER TEMPERATURE CAPABLE
UP TO 220°C**

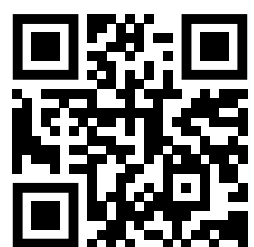
TECHNICAL DATA	FLIGHT® ST252P	FLIGHT® HT252P
External Dimensions (L×W×H)	1735×1225×1975 mm (68.3×48.2×77.8 in)	1735×1205×1975 mm (68.3×47.4×77.8 in)
Build Cylinder Size (1 L×W×H)	250×250×320 mm (9.8×9.8×12.6 in)	
Net Weight	Approx. 1700 kg (3747.9 lb)	
Laser Type	Fiber laser, 1×300W	
Scanner	High-precision three-axis galvo system	
Layer Thickness	0.06~0.3mm (0.0024-0.0118 in)	
Scanning Speed	Max. 20 m/s (65.6 ft/s)	
Max. Chamber Temperature	280°C (536°F)	220°C (428°F)
Thermal Field Control	Eight-zone heater & Intelligent temperature control systems	
Temperature Regulation	Continuous real-time build surface temperature monitoring & optimization	
Operating System	64 bit Windows 10	
Comprehensive Software	BuildStar, MakeStar®	
Data File Format	STL	
Key Software Features	Open machine key parameters, real-time build parameter modification, three-dimensional visualization, diagnostic functions	
Power Supply	EUR/China: 400V±10%, 3~/N/PE, 50/60Hz, 32A US: transformer sold with machine	
Operating Ambient Temperature	22-28°C (71.6-82.4°F)	
Materials	FS3300PA-F, FS3401GB-F, FS3201PA-F, LUVOSINT® TPU X92A-1064 WT, more materials to come	



Automotive Adaptor
pipe FS8100PPS



Automotive Engine
Protective Cover
FS8100PPS



Additive Plus combines technology, expertise, and a personal touch to deliver various 3D printing services and products: 3D printers, 3D scanners, atomizers, industrial vacuums, laboratory and analytical instruments, industrial machinery, furnaces, software, materials and many more. Local engineering and maintenance team. Flexible payments terms available. We aim to empower everyone to live their additive journey effectively.

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Sustainable
3D Manufacturing